

Work Order ID 126626

November-19-14 7:54:27 AM

ASAP

126626

Page 1

Item ID: D4131-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Manifold Assy
 Start Date: 11/19/14 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 11/25/14 Req'd Qty: 5.00 *5* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4131	C

100 Weld per dwg A/R S.S. rod Batch: 14123823 0.00
 100
 Large Fab Memo 0.00
 Large Fab

5 EL 14-11-20

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00
 110
 QC Memo 0.00
 Quality Control

14-11-20

120 QC5- Inspect part completeness to step on W/O 0.00
 120
 QC Memo 0.00
 Quality Control

14-11-20

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Manifold Assy

Start Date: 11/19/14 **Start Qty:** 5.00 ***5***

Cust Item ID:

Required Date: 11/25/14 **Req'd Qty:** 5.00 ***5***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

140

QC21- Final Inspection - Work Order Release

0.00

140

OC

Memo

0.00

Quality Control

14/12/2024

114.11.25

Picklist Print

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Work Order ID: 126626

126626

Parent Item: D4131-041

D4131-041

Parent Item Name: Manifold Assy

Start Date: 11/19/14

Required Date: 11/25/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 10.10.06 new issue DD verf:EC
11.09.26 AS PER REV.B DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4131-1		Manufactured	No			100	Each	7.0000	1	5			

D4131-1

Front Plate

14-11-19

Location Loc Qty Loc Code

ST092

7

123770

1

126332

6

D4131-3

Manufactured No

100

Each

6.0000

1

5

D4131-3

Base

14-11-19

Location Loc Qty Loc Code

ST093

6

125480

6

D4131-5

Manufactured No

100

Each

15.0000

2

10

D4131-5

Side Plate

14-11-19

Location Loc Qty Loc Code

ST093

15

123780

3

126333

12

D4131-9

Manufactured No

124

Each

6.0000

1

5

D4131-9

Label Plate

14/11/21

DAS
36
9-89

Location Loc Qty Loc Code

GA

6

75067

6

5

Picklist Print

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Work Order ID: 126626

126626

Parent Item: D4131-041

D4131-041

Parent Item Name: Manifold Assy

Start Date: 11/19/14

Required Date: 11/25/14

Start Qty: 5.00

Required Qty: 5.00

MS20615-3M3

Purchased

No

124

Each

1,432.000

2

10

MS20615-3M3

RIVET

DAS
36
9-89

14/11/21

Location

Loc Qty

Loc Code

ST307

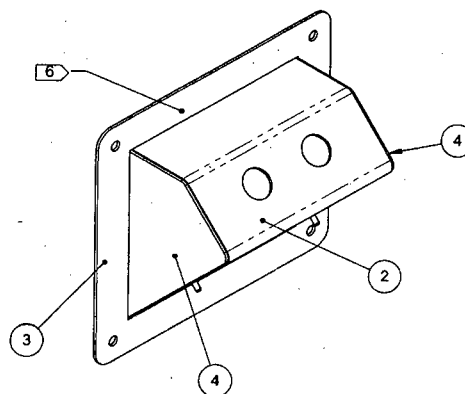
1432

124859

1432

10

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4131-041	MANIFOLD ASSEMBLY
2	1	D4131-045	BASE ASSEMBLY
3	1	D4131-1	FRONT PLATE
4	2	D4131-5	SIDE PLATE



D4131-041 MANIFOLD ASSEMBLY

NOTES:

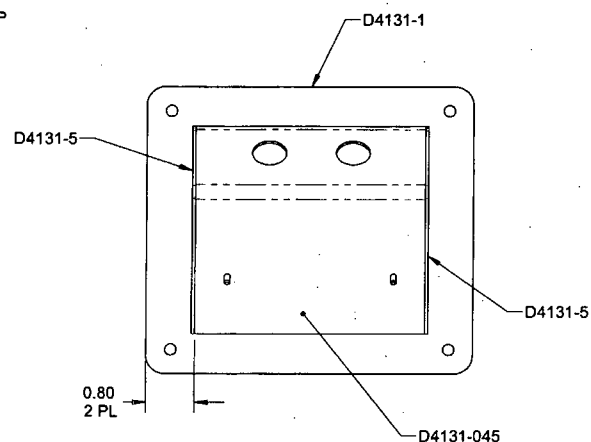
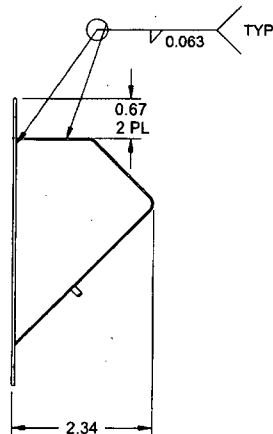
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.66 lbs

W/0126626

RELEASED
2014-10-20
MP

C	ADD Ø0.191 HOLE DIMENSION (ZN B1-9); REF PAR14-364	RF	14.09.08
B	D4131-045 WAS D4131-3 (ZN D3-1); ADD 4131-045 (ZN B4-3); ADD Ø0.098 (ZN B4-7); ADD 4131-9 (ZN B5-10)	RF	11.07.27
A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4131	SHEET 1 OF 10
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	MANIFOLD ASSEMBLY	NTS
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APPROVED



D4131-041 MANIFOLD ASSEMBLY
(AUXILIARY VIEW)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.66 lbs
- 8) WELD PER DART QSI 004

RELEASED
2014-10-29

APPROVED	DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO.	REV. C
	MFG. APPR.	JFS	D4131	SHEET 2 OF 10
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	MANIFOLD ASSEMBLY	NTS
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